# colour design diversity

heroal colours and surfaces

### heroal



### »Colour in architecture – a means as powerful as the ground plan and section. «

Le Corbusier

- **38** Bevelled, round and curved elements

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### Individuality through variety diversity: shaping architecture with heroal.

Individual design is an expression of your personality and the basis of unique architecture. The heroal range stands for individual solutions of the highest quality. Our extensive range of colours, surfaces and textiles opens up virtually unlimited design options.

Our flexible aluminium solutions in an extremely wide range of different designs and colours make it possible to create unique architectural designs that give expression to the designer's ideas, style and personality.

#### Why heroal?

#### Industry-leading technologies

The use of our own coating systems makes heroal a market leader in surface quality that meets even the strictest international quality standards. Our bending and edging technology is also unique in the industry. This is what gives heroal designs their high quality as well as their resistance and durability.

#### Exclusive colours

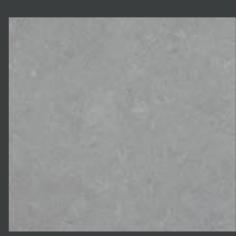
The extensive choice of colours and designs means that there are no limits to your creativity. What's more, our cooperation with Les Couleurs<sup>®</sup> Le Corbusier gives you access to exclusive colour shades.

#### Perfect uniformity of colour

Whether windows, front doors or roller shutters: because our product portfolio covers a large part of the building shell, heroal does not only supply everything from one source, all our products also have perfectly matched colours and surfaces.

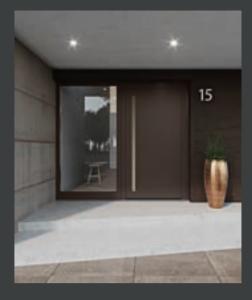


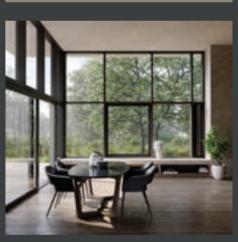










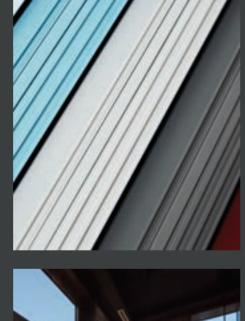




# Design diversi

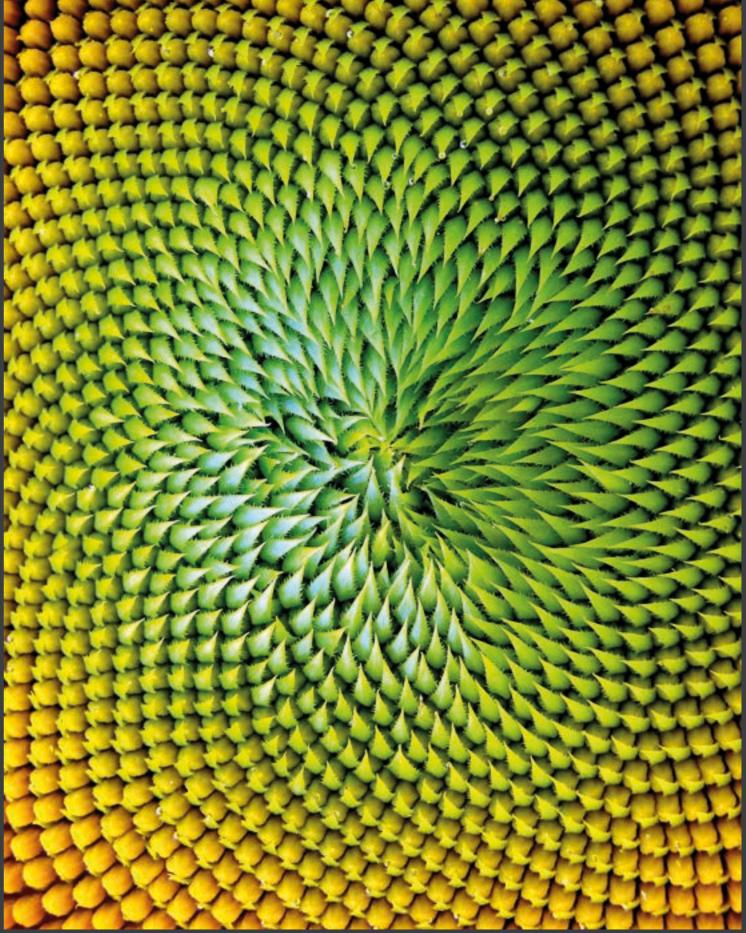




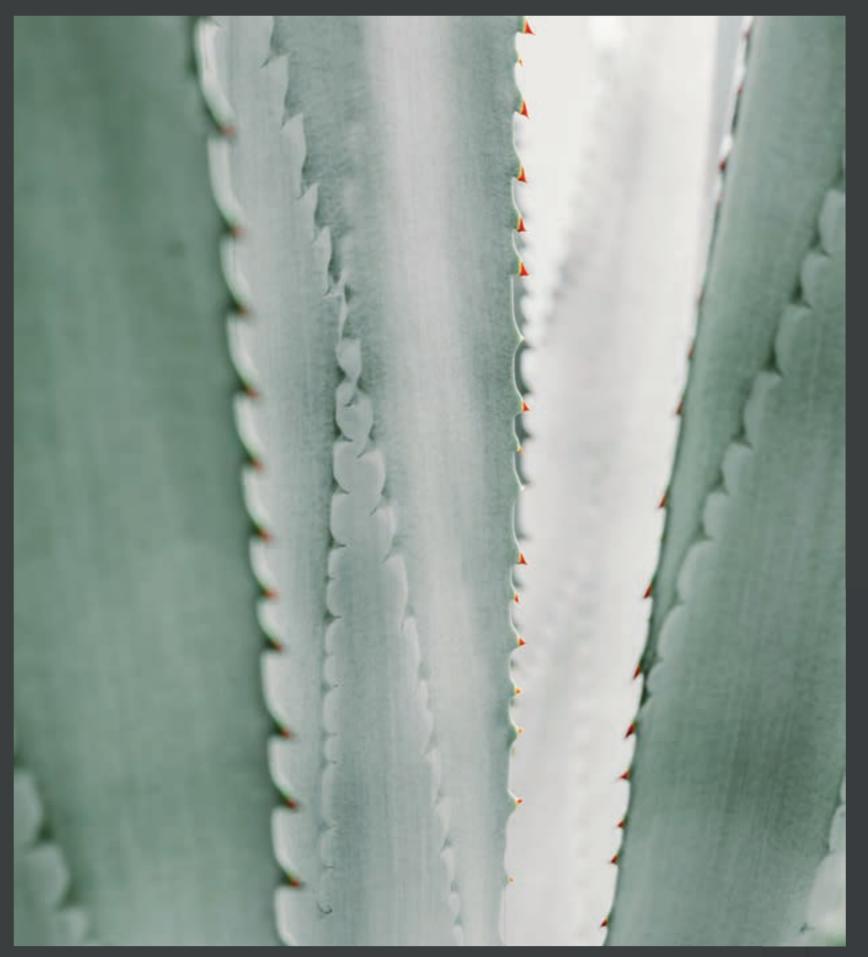








# esign diversit



### High quality surfaces with the finest nuances.

How can you make the most of a surface? In addition to a well-considered shade, the gloss level also has a strong impact on the desired effect. It describes the direct reflection of light: the higher the gloss, the more light is directly reflected. The RAL shades of the heroal hwr powder coating are available in various gloss levels, from dull matt through matt, glossy, silk gloss to metallic and speckled effects.

In addition, the feel of the surfaces can also be finished with a fine structure. This gives you a multitude of design options – and one and the same shade can be individually interpreted with the gloss level and surface structure.

Customised surfaces: from glossy through matt to fine structure, everything is possible.



### Extensive selection. Limitless design freedom.

Whether curtain wall or interior design: a harmonious, matching colour selection can add a considerable amount to the architecture. heroal offers an extensive range of shades in durable and highly weather-resistant quality, thanks to various innovative coating technologies.

#### RAL, DB colours and more

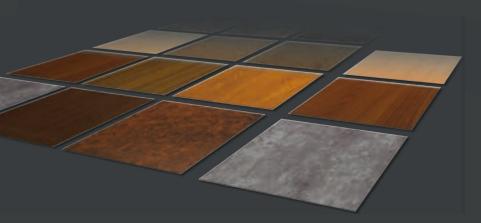
heroal products are available in over 500 colours from the RAL and DB colour range. Plus in many other shades. An impressive selection that opens up countless possibilities for individual colour design.

#### heroal Surface Design (SD)

This innovative coating technology lets you create high-quality wood, rust and concrete looks. A refined finish that offers great freedom of design as well as exceptional durability.

#### Les Couleurs® Le Corbusier

The exclusive partnership between heroal and Les Couleurs<sup>®</sup> Le Corbusier gives you access to an exclusive colour system. The 63 natural shades have been chosen so that they can be harmoniously combined with each other.





## olour system:



### Sustainability, security and design perfectly combined.

#### Window systems

Whether for commercial or private residential buildings: heroal window systems satisfy even the highest requirements on design and guality. All windows are tested and certified, achieve the best insulation values up to passive house certification and ensure burglary resistance up to resistance class RC 3. The use of aluminium makes heroal window systems particularly durable and low-maintenance.

#### Door systems

Inviting to welcome guests, secure protection against unwanted intruders: heroal door systems are as elegant as functional, solid and burglar-resistant. Made for a wide variety of different uses - front doors for commercial and residential buildings and fire doors, including the matching door thresholds and fittings – heroal systems achieve top marks in energy- efficiency, tightness and sound protection.

#### Sliding door systems

Large glass surfaces, pure materials: Bright, open rooms with a friendly feel-good atmosphere characterise the image of modern architecture. the high-quality sliding and lift-and-slide doors from heroal. Thanks to their special sash profile geometry, the sliding doors offer the best thermal insulation, security and sound insulation.

#### Curtain wall systems

Maximum quality and outstanding insulation values - without compromising on design. Whether design-oriented, passive house compatible or certified fire protection - heroal curtain wall systems meet a whole host of requirements. For a harmonious overall appearance, curtain walls can be perfectly combined with heroal window, door and liftingsliding door systems as well as heroal sun protection systems.

#### Patio roofs

Durable, weather-resistant and individual: the heroal aluminium profile system can be used to create roofs for patios, carports, canopies and conservatories. Thanks to the use of aluminium, the roofing is particularly sturdy and resistant to wind loads, while the coating provides corrosion-resistance and colour stability. Combined with heroal sun protection or sliding glass walls, this creates a harmonious complete solution.

The window, door, sliding, facade and roofing systems are perfectly colour-coordinated with the roller shutter, roller shutter door and sun protection systems.

RAL colours					
RAL 1000 Green beige	RAL 1001 Beige	RAL 1002 Sand yellow	RAL 1003 Signal yellow	RAL 1004 Gold yellow	RAL 1005 Honey yellow
RAL 1006 Maize yellow	RAL 1007 Daffodil yellow	RAL 1011 Brown beige	RAL 1012 Lemon yellow	RAL 1013 Pearl white	RAL 1014 Ivory
RAL 1015 Light ivory	RAL 1016 Sulphur yellow	RAL 1017 Saffron yellow	RAL 1018 Zinc yellow	RAL 1019 Grey beige	RAL 1020 Olive yellow
RAL 1021 Colza yellow	RAL 1023 Traffic yellow	RAL 1024 Ochre yellow	RAL 1027 Curry yellow	RAL 1028 Melon yellow	RAL 1032 Broom yellow
RAL 1033 Dahlia yellow	RAL 1034 Pastel yellow	RAL 1035 Pearl beige matt	RAL 1036 Pearl gold matt	RAL 1037 Sun yellow	RAL 2000 Yellow orange
RAL 2001 Red orange	RAL 2002 Blood orange	RAL 2003 Pastel orange	RAL 2004 Pure orange	RAL 2008 Bright red or- ange	RAL 2009 Traffic orange
RAL 2010 Signal orange	RAL 2011 Deep orange	RAL 2012 Salmon orange	RAL 2013 Pearl orange	RAL 3000 Flame red	RAL 3001 Signal red
RAL 3002 Carmine red	RAL 3003 Ruby red	RAL 3004 Purple red	RAL 3005 Wine red	RAL 3007 Black red	RAL 3009 Oxide red
RAL 3011 Brown red	RAL 3012 Beige red	RAL 3013 Tomato red	RAL 3014 Antique pink	RAL 3015 Light pink	RAL 3016 Coral red
RAL 3017 Rose	RAL 3018 Strawberry red	RAL 3020 Traffic red	RAL 3022 Salmon red	RAL 3027 Raspberry red	RAL 3028 Pure red
RAL 3031 Orient red	RAL 3032 Pearl ruby red	RAL 3033 Pearl pink	RAL 4001 Red lilac	RAL 4002 Red violet	RAL 4003 Heather violet
RAL 4004 Claret violet	RAL 4005 Blue lilac	RAL 4006 Traffic purple	RAL 4007 Purple violet	RAL 4008 Signal violet	RAL 4009 Pastel violet

RAL 4010 Telemagenta RAL 4012 Pearl blackberry RAL 5000 Violet blue RAL 5004 Black blue RAL 5005 Signal blue RAL 5007 Brilliant blue RAL 5011 Steel blue RAL 5012 Light blue RAL 5013 Cobalt blue RAL 5018 Turquoise blue RAL 5019 Capri blue RAL 5020 Ocean blue RAL 5024 Pastel blue RAL 5025 Pearl gentian blue RAL 5026 Pearl night blue RAL 6003 Olive green RAL 6004 Blue green RAL 6005 Moss green RAL 6010 Grass green RAL 6009 Fir green RAL 6011 Reseda green RAL 6015 Black olive RAL 6016 Turquoise green RAL 6017 May green RAL 6021 Pale green RAL 6022 Brown olive RAL 6024 Traffic green RAL 6028 Pine green RAL 6029 Mint green RAL 6032 Signal green RAL 6036 Pearl opal green RAL 6037 Pure green RAL 7000 Squirrel grey RAL 7004 Signal grey RAL 7005 Mouse grey RAL 7006 Beige grey

**RAL** colours

RAL 5001 Green blue	RAL 5002 Ultramarine blue	RAL 5003 Sapphire blue
RAL 5008 Grey blue	RAL 5009 Azure blue	RAL 5010 Gentian blue
RAL 5014 Pigeon blue	RAL 5015 Sky blue	RAL 5017 Traffic blue
RAL 5021 Water blue	RAL 5022 Night blue	RAL 5023 Distant blue
RAL 6000 Patina green	RAL 6001 Emerald green	RAL 6002 Leaf green
RAL 6006 Grey olive	RAL 6007 Bottle green	RAL 6008 Brown green
RAL 6012 Black green	RAL 6013 Reed green	RAL 6014 Yellow olive
RAL 6018 Yellow green	RAL 6019 Pastel green	RAL 6020 Chrome green
RAL 6025 Fern green	RAL 6026 Opal green	RAL 6027 Light green
RAL 6033 Mint turquoise	RAL 6034 Pastel turquoise	RAL 6035 Pearl green
	DAL 2002 OF	PAL 7002 Mass
RAL 7001 Silver grey	RAL 7002 Olive grey	RAL 7003 Moss grey
		DAI 7010 T
RAL 7008 Khaki grey	RAL 7009 Green grey	RAL 7010 Tarpaulin grey

The picture of the colours may differ slightly from the original products.

RAL colours					
RAL 7011 Iron grey	RAL 7012 Basalt grey	RAL 7013 Brown grey	RAL 7015 Slate grey	RAL 7016 Anthracite grey	RAL 7021 Black grey
RAL 7022 Umbra grey	RAL 7023 Concrete grey	RAL 7024 Graphite grey	RAL 7026 Granite grey	RAL 7030 Stone grey	RAL 7031 Blue grey
RAL 7032 Pebble grey	RAL 7033 Cement grey	RAL 7034 Yellow grey	RAL 7035 Light grey	RAL 7036 Platinum grey	RAL 7037 Dusty grey
RAL 7038 Agate grey	RAL 7039 Quartz grey	RAL 7040 Window grey	RAL 7042 Traffic grey A	RAL 7043 Traffic grey B	RAL 7044 Pelican
RAL 7045 Telegrey 1	RAL 7046 Telegrey 2	RAL 7047 Telegrey 4	<b>RAL 7048</b> Pearl mouse grey	RAL 8000 Green brown	RAL 8001 Ochre brown
RAL 8002 Signal brown	RAL 8003 Clay brown	RAL 8004 Copper brown	RAL 8007 Fawn brown	RAL 8008 Olive brown	RAL 8011 Nut brown
RAL 8012 Red brown	RAL 8014 Sepia brown	RAL 8015 Chestnut brown	RAL 8016 Mahogany brown	RAL 8017 Chocolate brown	RAL 8019 Grey brown
RAL 8022 Black brown	RAL 8023 Orange brown	RAL 8024 Nut brown	RAL 8025 Pale brown	RAL 8028 Terra brown	RAL 8029 Pearl copper
RAL 9001 Crème white	RAL 9002 Grey white	RAL 9003 Signal white	RAL 9004 Signal black	RAL 9005 Jet black	RAL 9006 White aluminium
RAL 9007 Grey aluminium	RAL 9010 Pure white	RAL 9011 Graphite black	RAL 9016 Traffic white	RAL 9017 Traffic black	RAL 9018 Papyrus white

					Les Couleurs" Le Contranci-
Les Couleurs® L	e Corbusier in	hwr qualitv – ext	erior and interio	or colours	Le Contransi
32001 blanc :	<b>32010</b> gris foncé 31	<b>32011</b> gris 31	32012 gris moyen	<b>32013</b> gris clair 31	32023 outremer pâle
2024 outremer gris	32031 céruléen vif	32032 céruléen moyen	32033 céruléen clair	32034 céruléen pâle	32041 vert anglais clair
<b>2042</b> vert anglais pâle :	32052 vert clair	32053 vert jaune clair	<b>32060</b> ocre	32082 orange pâle	32091 rose pâle
2102 rose clair	32110 l'ocre rouge	32111 l'ocre rouge moyen	32112 l'ocre rouge clair	<b>32120</b> terre sienne brûlée 31	<b>32121</b> terre sienne brique
2122 terre sienne claire 31	32123 terre sienne pâle	32130 terre d'ombre brûlée 31	32131 ombre brûlée claire	32141 ombre naturelle moyenne	<b>32142</b> ombre naturelle claire
320B blanc ivoire	<b>4320D</b> terre sienne brûlée 59	4320E noir d'ivoire	<b>4320F</b> vert olive vif	<b>4320H</b> gris 59	<b>4320L</b> ocre jaune clair
320M le rubis	4320N bleu céruléen 59	<b>4320P</b> terre sienne claire 59	4320U gris foncé 59	4320R ombre naturelle 59	
_es Couleurs® L	<b>_e Corbusier</b> – i	nterior colours			
2020 bleu outremer 31 :	32021 outremer moyen	32022 outremer clair	32030 bleu céruléen 31	32040 vert anglais	32050 vert foncé
2051 vert 31	32080 orange	32081 orange clair	32090 rouge vermillon 31	32100 rouge carmin	32101 rouge rubia

32020 bleu outremer 31	32021 outremer moyen	32022 outremer clair
<b>32051</b> vert 31	<b>32080</b> orange	32081 orange clair
32140 ombre naturelle 31	<b>4320A</b> rouge vermillon 59	4320C rose vif
4320S orange vif	4320T bleu outremer foncé	4320W le jaune vif

RAL 9022 Pearl light grey RAL 9023 Pearl dark grey

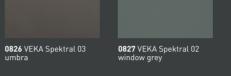
The picture of the colours may differ slightly from the original products.

heroal Surface Design (SD)					
301 Raw walnut	302 Light cherry	304 Walnut	<b>305</b> Dark douglas	<b>306</b> Light douglas	307 Golden oak
308 Walnut	309 Sapeli	310 Swamp oak	<b>312</b> Rust	313 Concrete	<b>314</b> Mountain pine
<b>315</b> Oregon 0970	<b>316</b> Oregon 0957	<b>317</b> Dark oak	<b>318</b> Nutwood V 0955	<b>319</b> AnTeak	320 Siena PN Noce
321 Mahagony	<b>326</b> Stripes Douglas Fir 5 R	327 Golden Oak R	<b>329</b> Sapeli R	<b>330</b> Swamp oak R	<b>335</b> Oregon 0957 R
<b>337</b> Dark oak R	<b>338</b> Nutwood V 0955 R	<b>340</b> Siena PN Noce R	341 Mahogany 0950 R	342 Natural oak	<b>345</b> Desert oak

#### DB colours



#### **VEKA** colours







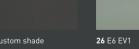
#### Eloxal colours

346 Winchester XA



347 Slate





**33** E6 C33

**37** E6 C34

The picture of the colours may differ slightly from the original products.



#### 0831 VEKA graphite black

DB 703

#### DB 704



### Protection and security, harmoniously integrated into the architecture.

#### Roller shutter systems

Individual, extremely sturdy, energy-efficient, burglar-resistant: heroal aluminium and stainless steel roller shutter systems protect against the sun, wind and weather as well as prying eyes – and when closed they also make a considerable contribution to a positive energy footprint. The roller shutter slats are coated with the weather-resistant and durable heroal 2-layer thick coating. The roller shutter slats are coated with the durable and weatherproof heroal 2-layer thick coating. Roll-formed roller shutter slats are brought into the desired shape on a roll former with special roller sets.

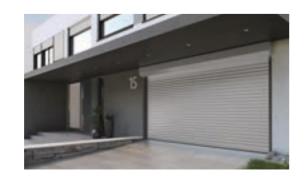
#### Roller door systems

Economical, safe and aesthetic solutions for private buildings, commerce and industry: heroal's CE-certified roller shutter systems achieve the best results in terms of opening and closing speed, service life, protection against hail and storms as well as sound insulation. The finish with heroal 2-layer thick coating also ensures high weather resistance and a long service life for the roller shutter slats. Like our roller shutter slats, the roller door slats are also formed into the desired shape on a roller former using special roller sets. Extruded roller door slats for roller doors and roller grilles are manufactured using special extrusion machines and thus offer particular stability.

#### A harmonious whole

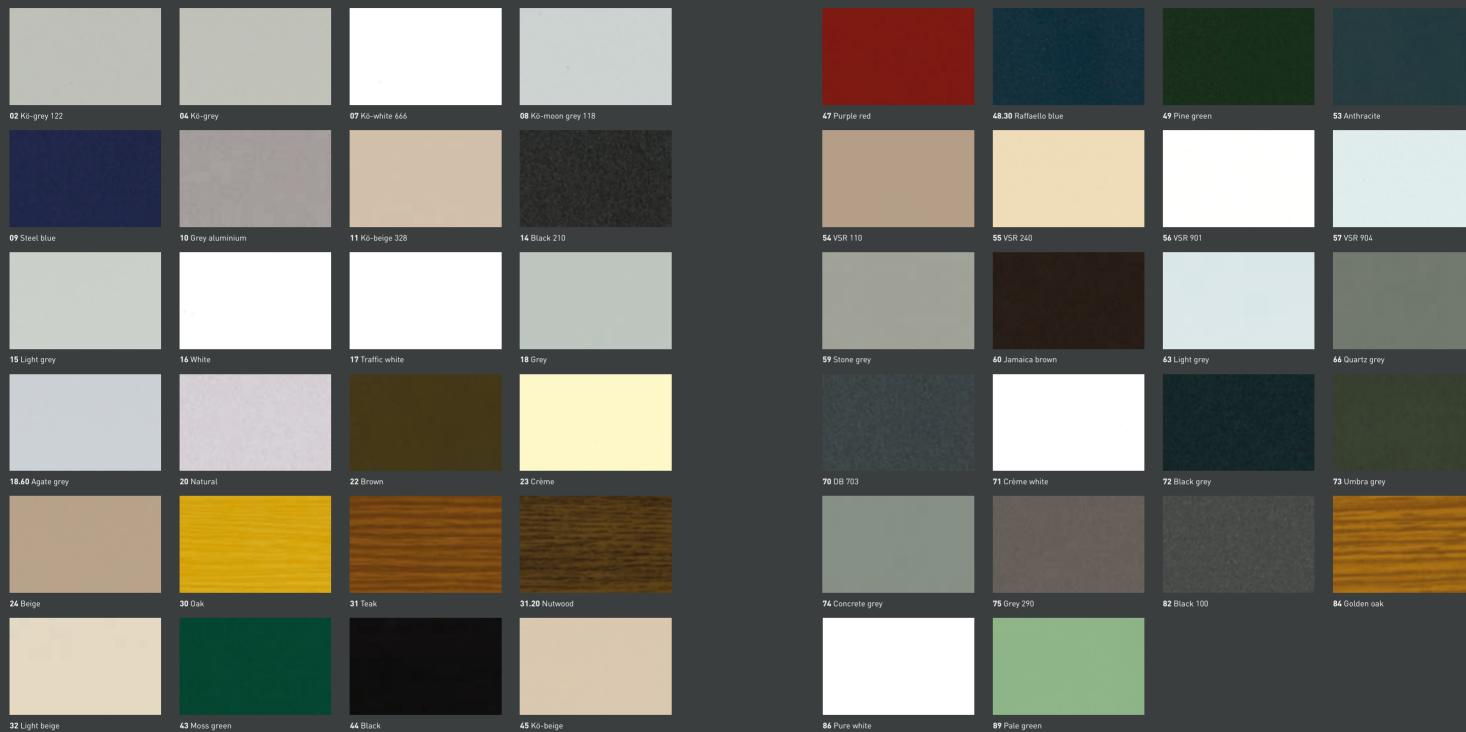
Various installation versions, numerous panel box designs as well as special ventilation and visual profiles ensure a harmonious and functional integration into the architecture. Additional roller shutter and roller door components, such as guide rails, panel boxes and end slats are coated in coordinated RAL shades.

The roller shutter, roller shutter door and sun protection systems are also perfectly colourcoordinated with the window, door, sliding, façade and roofing systems.





#### Roller shutters - Standard, mini and safety slats



Not all standard, mini, and safety roller shutter slats are available in all colours. You can check the availability of each slat in order and production catalogue 87100.

**Roller shutters** 

**Roller shutters** 

#### Roller doors – heroal RD 75/RD 75 TL

### 22 Brown 17 Traffic white **18** Grey **18** Grey 24 Beige 32 Light beige 23 Crème 24 Beige **30** Oak 20 Natural **31** Teak 60 Jamaica brown 63 Light grey

#### Roller doors – heroal RD 75 E/RG 90/visual and grille profile/ventilation profile RD 75



The heroal RD 75 E extruded roller shutter slats, guide rails, fascia boxes and end strips can also be coated with all colours from the heroal RAL colour range as well as the heroal SD surface designs.

89 Pale green

**14** Black 210

43 Moss green

49 Fir green

53 Anthracite

17 Traffic white

23 Crème



60 Jamaica brown

44 Black

63 Light grey

47 Purple red

Roller doors - heroal RS 55 SL/RD 55





EE DIOWII

53 Anthracite

The picture of the colours may differ slightly from the original products.

### The sun stays outside. The view stays beautiful.



Large window surfaces create interiors that are full of light and provide for stunning views. heroal sun protection systems prevent direct solar radiation – even on very sunny days – without having to forego natural daylight. To meet the ever-increasing demands of architects and builders, heroal has developed solutions with different areas of focus.

As a zip-screen system made of textile sun protection, heroal VS Z impresses with maximum wind stability. For lower wind load requirements, heroal VS C with rope guidance and heroal VS provide for unobtrusive solutions to protect against glare and heat. The heroal VS Z EM clamping roller blind is particularly suitable for rentals or buildings under preservation order as it is mounted on the window without drilling or screwing. The heroal HS and heroal VS Z OR horizontal and vertical blinds together provide perfect sun protection for your patio roof.

The fabric type of all systems depends on the intended use: for example, virtually transparent fabrics protect against the sun's glare but keep the natural daylight in the room. By contrast, block-out fabrics create a 100% darkening in the bedroom. The colours of the aluminium components (panels, guide rails, end slats) match the colours of the heroal products from the window, door and curtain wall systems segment.



#### Sergé 600 OF: 5% / Satiné 5500 OF: 4%

2300 Soft tone	2301 Jade flow	<b>2302</b> Duck egg	2303 Pearl mouse grey	2304 White aluminium
and the second second second		A TRAINA MURANA	<b>2303</b> Pearl mouse grey (RAL 7048)	2304 White aluminium (RAL 9006)
2305 Nacre-grey	2306 Grey-turquoise	2308 Nacre-azure	<b>2309</b> Cobalt blue (RAL 5013)	2318 Linen-grey-gold
2319 Linen-Bordeaux	2321 Rape yellow (RAL 1021)	2332 Linen-nacre-sand	3950 White-white	<b>3951</b> Linen-white
<b>3952</b> Linen	3953 Sand-white	3954 White-white-nacre	3956 Nacre-white-sand	<b>3957</b> White-nacre
<b>3958</b> Grey-white	3959 Grey-white-nacre	<b>3960</b> Nacre	3961 Linen-lichen	<b>3962</b> Anthracite-grey-linen
<b>3963</b> Grey	<b>3964</b> Grey-anthracite	<b>3965</b> Sand	<b>3966</b> Grey-sand	<b>3967</b> Oyster shell
3968 Sandstone	3969 Sand-bronze	<b>3970</b> Bronze	3971 Anthracite-bronze	3972 Anthracite
3973 Grey-yellow	<b>3975</b> Grey-gold	3977 Grey-mandarin	<b>3978</b> Grey-nacre-azure	3979 Grey-azure
2333 Anthracite grey (RAL 7016)	2334 Jet black (RAL 9005)	2338 Coconut	2339 Moss	2357 Palm tree
<b>2358</b> Mango	<b>2359</b> Chestnut	<b>2376</b> Safari	2377 Sand-gold-yellow	

The opening factor (OF) indicates the translucence of the material as a percentage - from virtually transparent at a factor of 14% to total darkness at 0%...







2331 Anthracite

2336 Grey-white

#### Sergé 3% OF: 3%



έÆ. 2612 Grey

2611 Grey-white

2335 White-nacre



2617 Pacific



2615 Grey-black

124

2630 Linen-lichen

2622 Sand-bronze

2627 Linen-white



2631 Nacre-white

2621 Sand

2626 Bronze-lime

2632 Nacre-grey



2637 Black-sand

2638 Black-bronze



Sergé 10% OF: 10%





2295 Grey-white

2296 Nacre-nacre





Sun protection







#### 2329 Grey



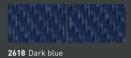
2337 Grey-anthracite



2330 Bronze



2613 Grey-dark blue





2623 Bronze-mandarin



2628 Linen-grey



2633 Nacre-linen



2640 Black



2614 Grey-sand



2619 Sand-white



2629 Linen



#### 2636 Nacre



2641 Jamaica



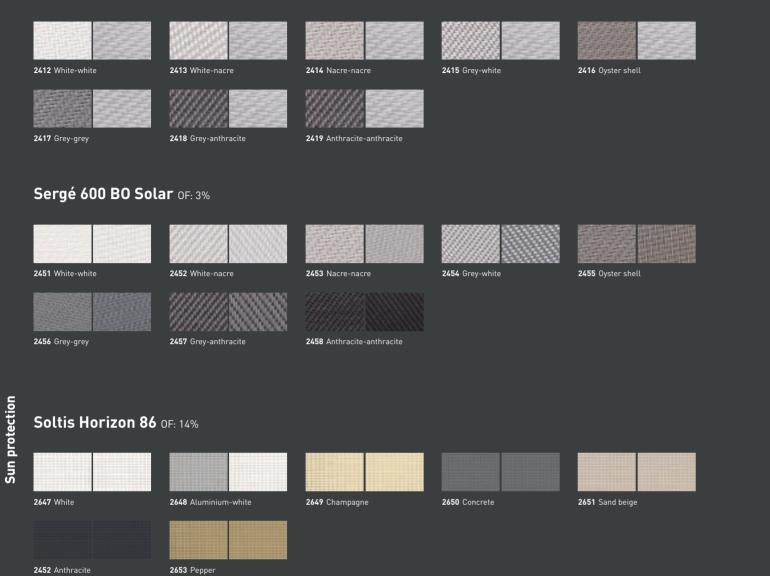




2298 Grey-anthracite

Textile patterns always show the front and back. The pictures of the textiles may differ slightly from the original products.

#### Sergé 600 BO Lunar OF: 0%



#### Soltis Perform 92 OF: 4%

2363 Bronze		2364 White
2369 Alu/white		2372 Alumi
2381 Anis		2382 Moss
2389 Gravel		2391 Cham
2398 Hemp		2399 Havan
	2369 Alu/white 2381 Anis 2389 Gravel	2369 Alu/white   2381 Anis   2389 Gravel

#### Soltis Opaque B92/B702 OF: 0%

2421 Bronze/grey	2422 White/grey	2423 Me
2426 Gravel/grey	2428 Black/white	

#### Soltis Harmony 88 OF: 8%



Flexilight 6002 Opaque OF: 0%



The opening factor (OF) indicates the translucence of the material as a percentage - from virtually transparent at a factor of 14% to total darkness at 0%...

	2366 Alu/silk coloured	2367 Anthracite
Inthracite	2373 Alu/middle grey	2374 Sand beige
	2383 Lagoon	2387 Buttercup yellow
	2392 Orange	2393 Red
'n	<b>2406</b> Gold	<b>2407</b> Copper



letal hammered/grey

2424 Alu/grey



2425 Sand beige/grey

Textile patterns always show the front and back. The pictures of the textiles may differ slightly from the original products.

#### Orchestra OF: 0%



Textile patterns always show the front and back. The pictures of the textiles may differ slightly from the original products.

#### Sergé and Satiné

are made of woven and coated fibre glass – the fibre glass core and the PVC coating make the fabrics particularly smooth and create a pleasant atmosphere. Depending on the chosen textile, the different levels of transparency range from virtually transparent to complete darkening.

#### Orchestra

is woven from spun-dyed acrylic fibres and provides perfect performance features in terms of colour stability, resistance level and sun protection. The exclusive "Cleanguard" coating makes these textiles exceptionally water- and dirt-repellent.

#### Soltis

retains its shape particularly well. The textile is pulled in both directions under high tension and fixed in place with liquid PVC. The high textile tension makes the fabric ideal for shading large areas and for complete room darkening.

#### Flexilight 6002 Opaque

is particularly resistant to UV radiation and has a dirt-repellent texture – so it keeps its good looks even after many years of use. The PVC fabric is phthalate-free, very easy to process and extremely flexible.

The opening factor (OF) indicates the translucence of the material as a percentage – from virtually transparent at a factor of 14% to total darkness at 0%...



# You know it's quality when colour stays colourful.

We use our own coating systems to give the heroal aluminium systems surfaces that meet the most stringent international quality standards. They ensure high colour stability, protection against UV radiation, gloss retention and exceptionally weather-resistant surfaces.

The heroal hwr powder coating in its various gloss and application levels gives surfaces a premium coating and finish. The heroal 2-layer thick coating is used for roll-formed profiles. Eloxal coatings generate a natural/metallic look. And the innovative heroal Surface Design (SD) coating technology gives surfaces an attractive wood, rust or concrete look.

The high quality of the heroal coatings has been confirmed by countless certifications, such as the Qualicoat quality seal and the certification as official GSB Premium Coater.





### Quality – layer by layer: the heroal coating process.



#### heroal hwr powder coating

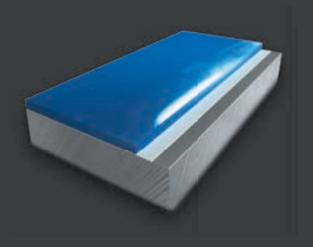
Colour that keeps its appearance: the high-quality heroal hwr powder coating delivers the best values in colour stability, gloss retention, weather resistance and UV protection. The coating powder is electrostatically applied to the pretreated aluminium profiles. The coating process naturally also satisfies all ecological requirements.

#### heroal Surface Design (SD)

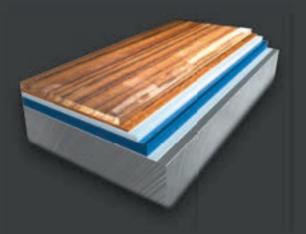
Individuality in premium quality: the heroal Surface Design surface refinement allows you to create stunning wood, concrete and rust looks. A transfer foil is used to burn the design structure onto the powder-coated profiles at 200° C in a vacuum process. The foil is then removed after the process. So the designs are permanently connected to the heroal hwr powder coating for a first-class surface quality.

#### heroal 2-layer thick coating

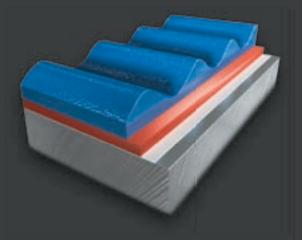
Perfectly protected from the wind and the weather: the heroal 2-layer thick coating gives roll-formed aluminium components exceptional colour- and weather-resistance. The thick coating is applied in the rolling process and burned in at 240° C, after which a clear coat is applied and the aluminium is roll-formed. Quality that even certifies this thick coating for demanding maritime applications.



Coating structure: 1. Aluminium base material 2. Chromium-free passivation 3. heroal hwr powder coating



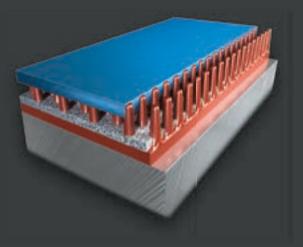
Coating structure: 1. Aluminium base material 2. Chromium-free passivation 3. heroal hwr powder coating 4. Transfer foil with sublimation ink



Coating structure: 1. Aluminium base material 2. Pretreatment 3. Base coat 4. Protective coat Over 500 different powder variations available ex-warehouse ensure rapid availability.

#### heroal eloxal coating

Stunning metallic look: Eloxal colours give extruded profiles a vibrant, metallic reflective surface. In the anodising process, the top layer of aluminium is converted into a defined aluminium oxide layer under the influence of direct current in an electrolytic bath. For better reproducibility and weather-resistance, Eloxal colours can also be created with heroal hwr powder coating.



Coating structure: 1. Aluminium base material 2. Barrier coat 3. Eloxal pores 4. Metal oxides 5. Compression

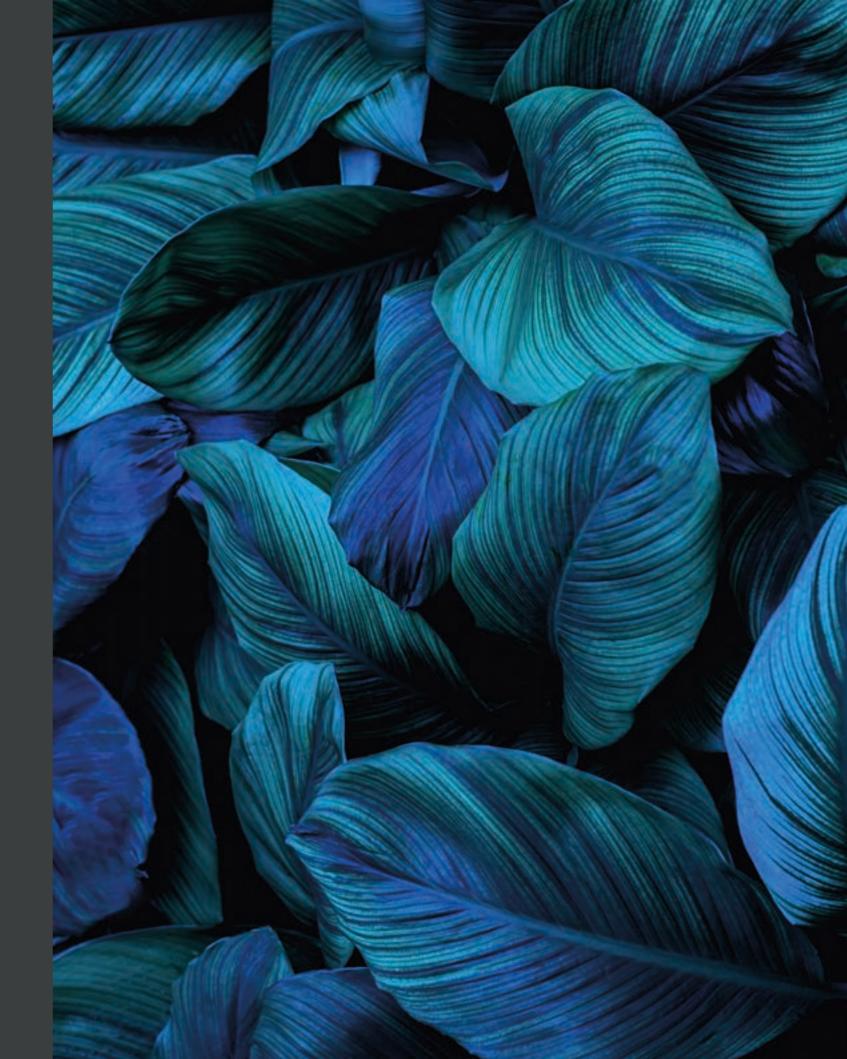
### We do everything we can to make sure that there are no limits to your creativity.

Architecture can be a whole lot more than straight lines and right angles. Do you have ideas that you would like to bring to life with an expert partner? The heroal processing services are industry-leading – and for good reason. Our ultra-modern systems let us carry out even highly complex profile bending activities. Round, segmental and basket arches or circular elements as well as perfectly fitting, reproducible folds and structural attachments. All in the tried and tested high heroal standard. Goods ideas, perfectly implemented: give your creativity free rein with the heroal processing services.



The heroal processing services: profile bending, folding, round, segmental and basket arches or circular elements. Perfectly fitting, reproducible folds and structural attachments.

38 | heroal colours and surfaces



Roller shutters | Sun protection | Roller doors Windows | Doors | Sliding doors | Curtain walls | Patio roofs

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